

Heater Core

Base Part Number: Base Part Number: 18B539

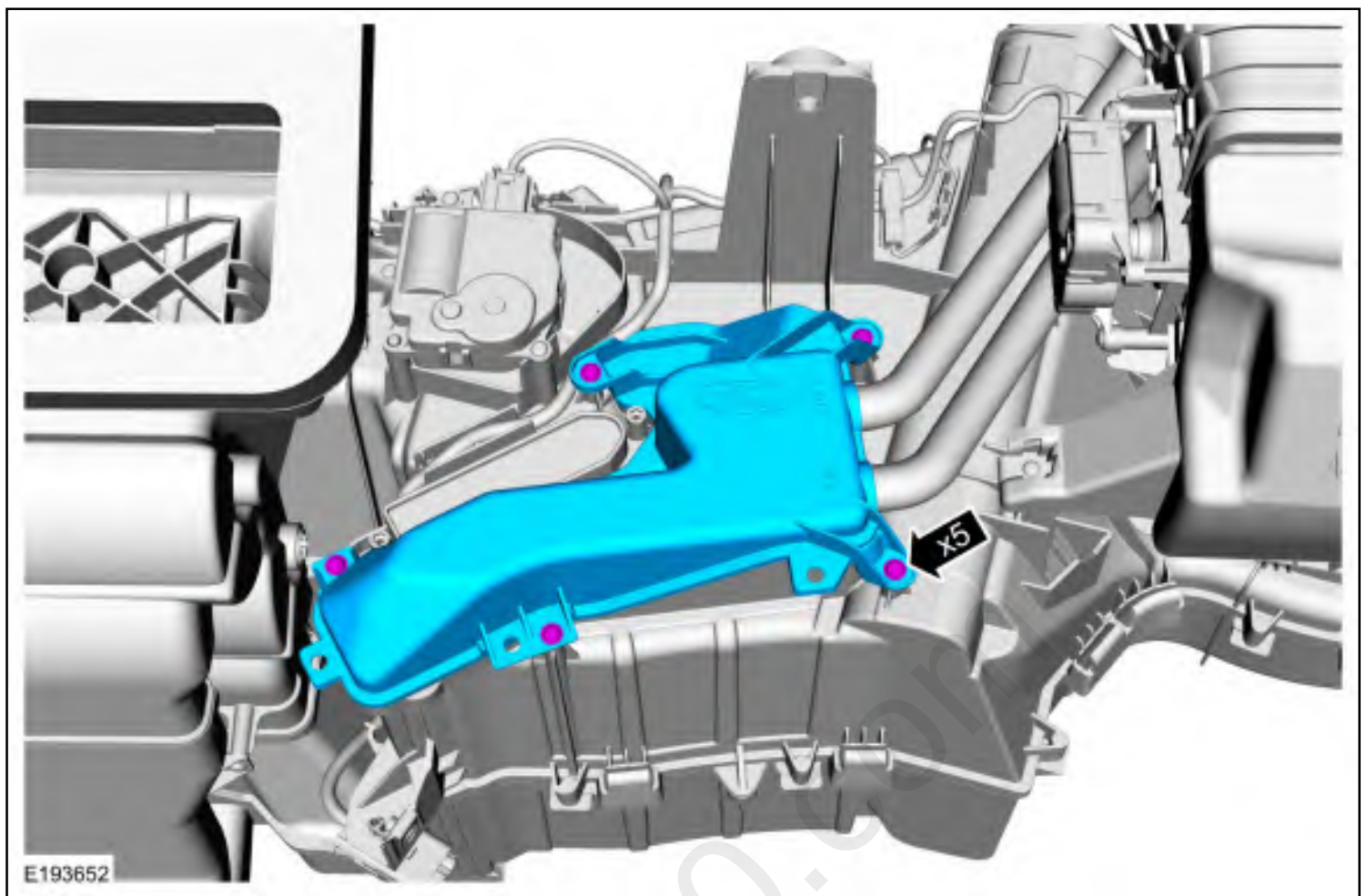
Removal

NOTE: *If a heater core leak is suspected, the heater core must be leak tested before it is removed from the vehicle.*

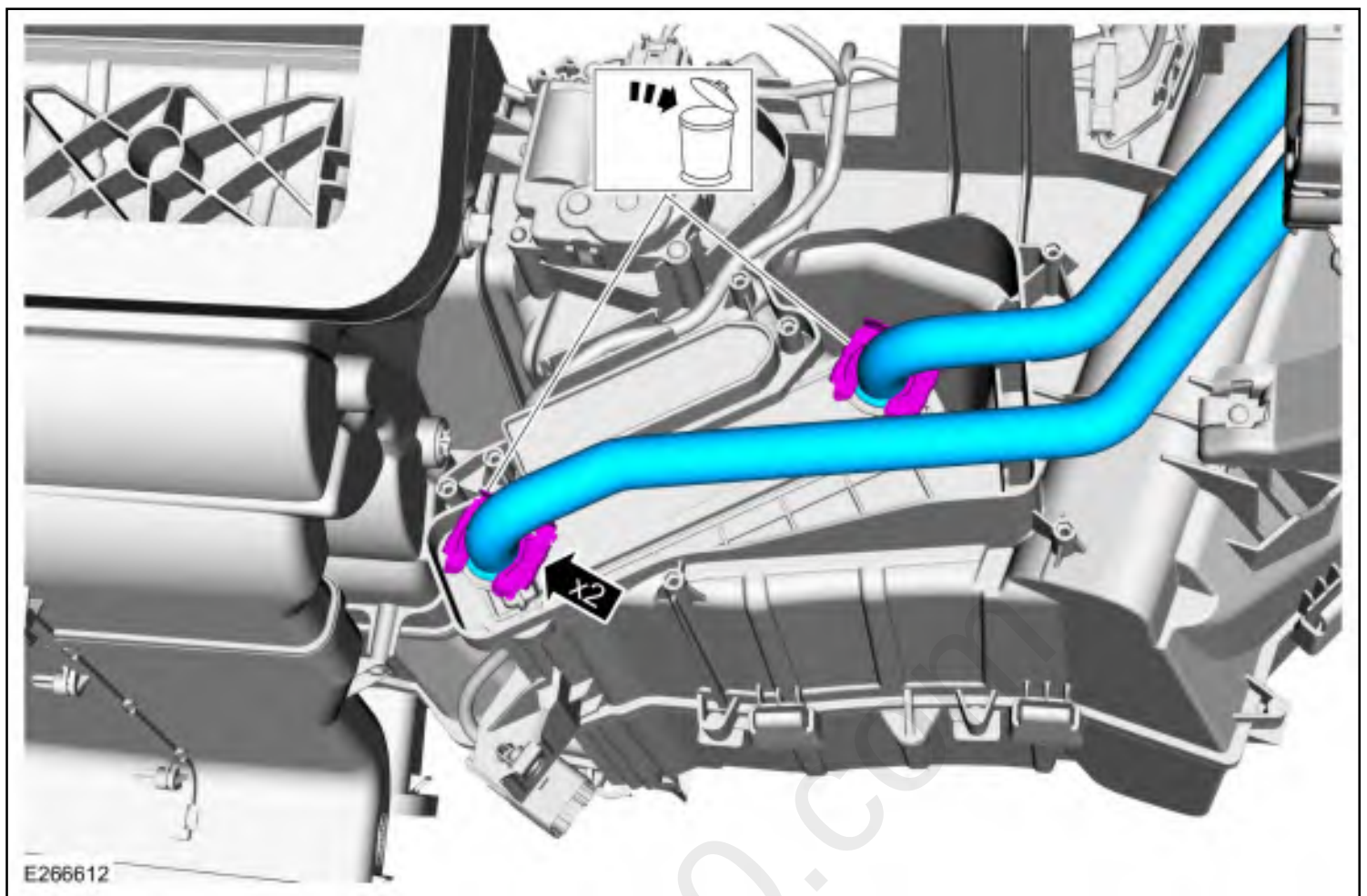
1. Remove the climate control housing.

Refer to: [Climate Control Housing](#) (412-00 Climate Control System - General Information, Removal and Installation).

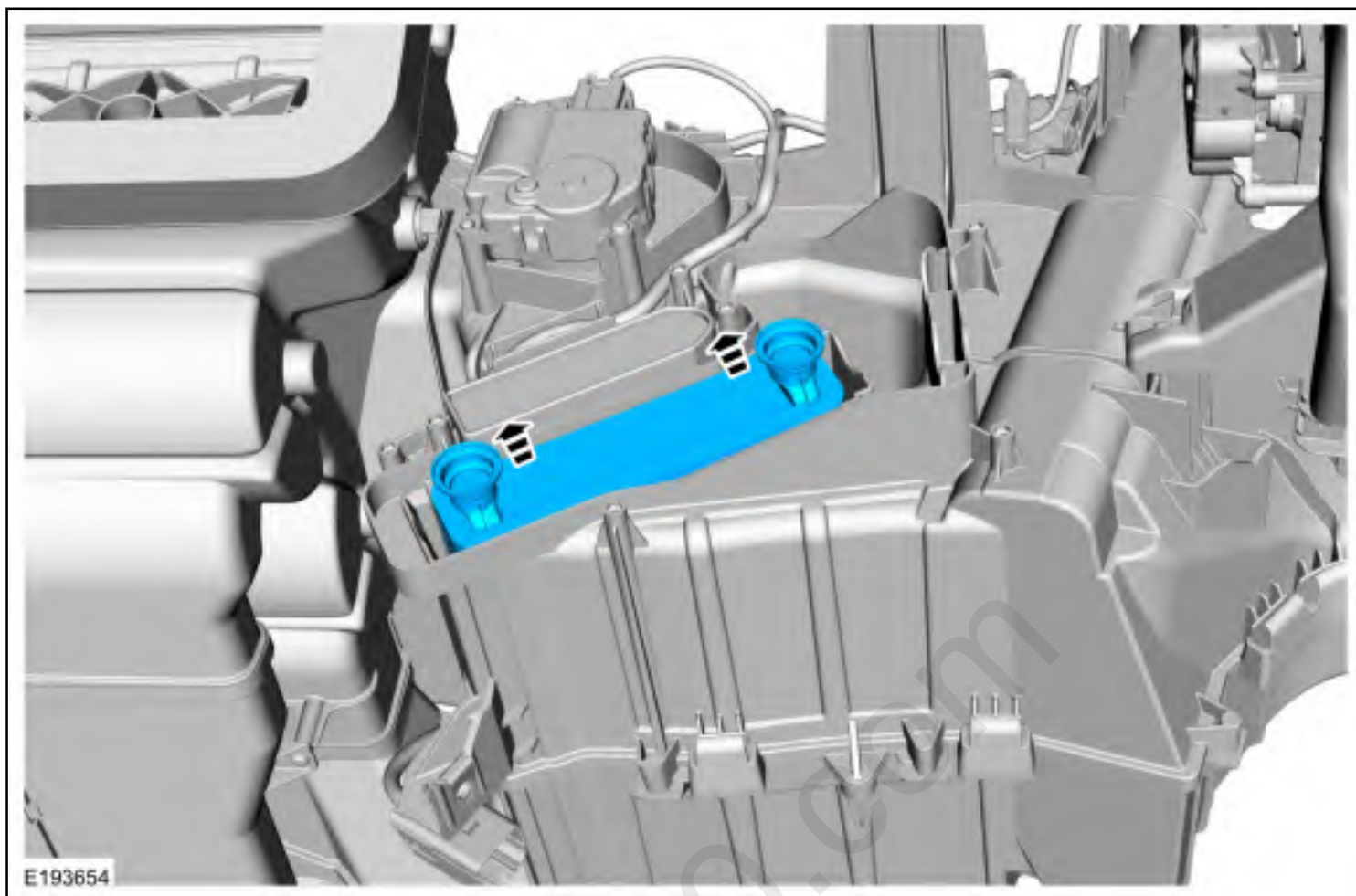
2. Remove the retainers and the heater core cover.



3. Remove and discard the heater core clamps. Remove the heater core inlet and outlet tubes.



4. Remove the heater core.



Installation

1. To install, reverse the removal procedure.
2. Install new heater core O-ring seals.

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